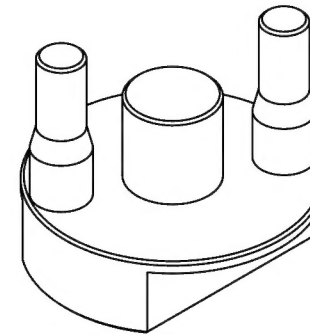
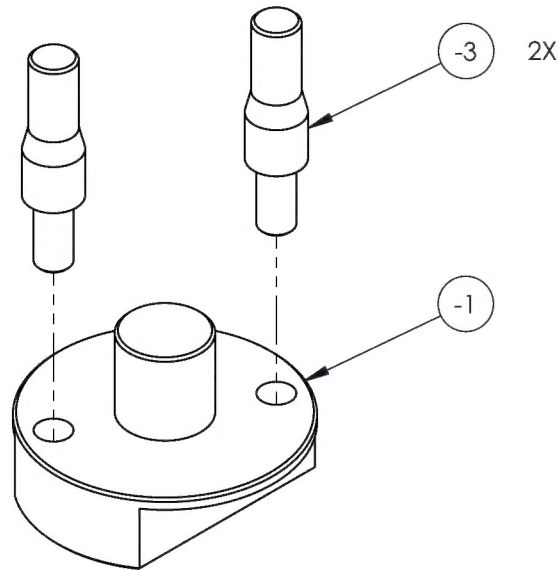



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	BROKE OUT FROM KIT RBW109-3130-53-111. -1 ADDED MISSING DIM 2.75. CH'D ENGRAVE NOTE WAS ENGRAVE "ASSY" T/N, "RBW109-3130-53-113" IS ENGRAVE T/N, S/N, "MADE IN USA". ADDED FINISH. -3 ADDED FINISH.	6/24/2013	BIM	GE



**NOTES:**

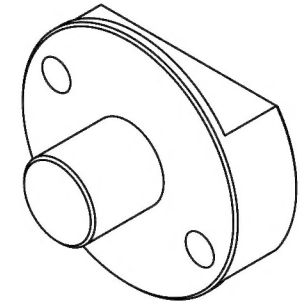
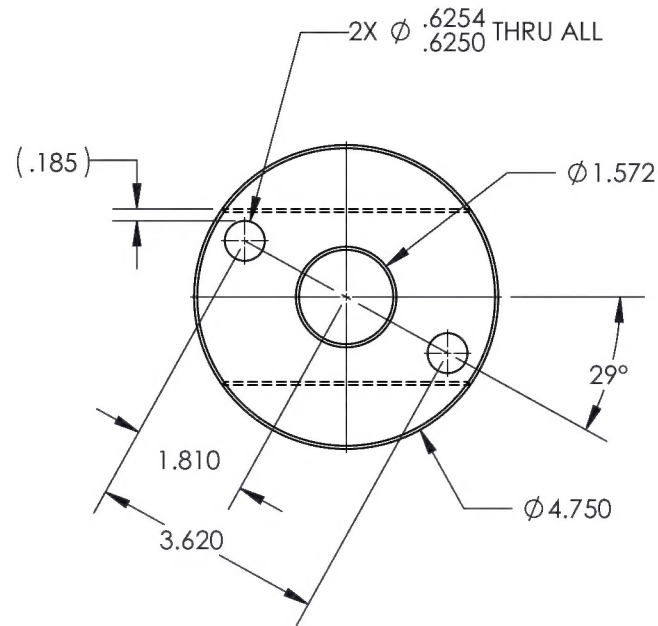
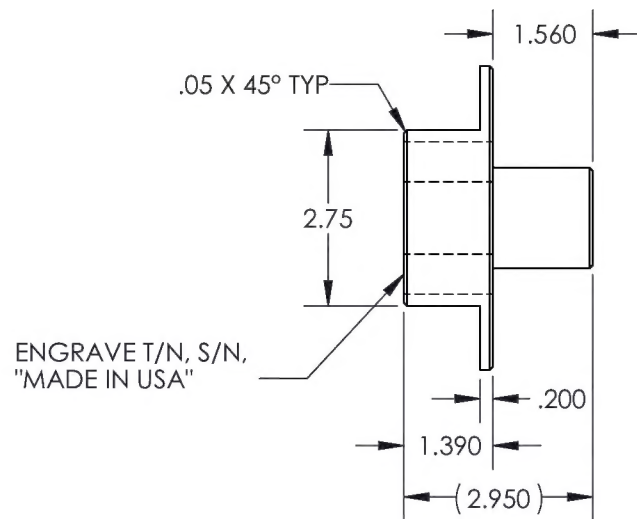
1. REF. AGUSTA T/N: 109-3130-53-113.
2. PART OF KIT RBW109-3130-53-111.

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> <b>BASE ASSY</b>	
<b>DWG NO.</b> RBW109-3130-53-113	<b>REV</b> <b>A</b>
<b>MAT'L</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
<b>USED ON MODEL</b> AW109C, AW109K2, & AW109E	
<b>SCALE</b> 1:3	<b>DATE</b> 11/15/2011
<b>SHEET 1 OF 3</b>	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-1		BASE	6061	Ø4-7/8 X 3-1/8	2
	2		-3		PIN	1018	Ø1 X 4-1/8	3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-1 ADDED MISSING DIM 2.75. CH'D ENGRAVE NOTE WAS ENGRAVE "ASSY" T/N, "RBW109-3130-53-113" IS ENGRAVE T/N, S/N, "MADE IN USA". ADDED FINISH.	6/12/2013	BIM	GE



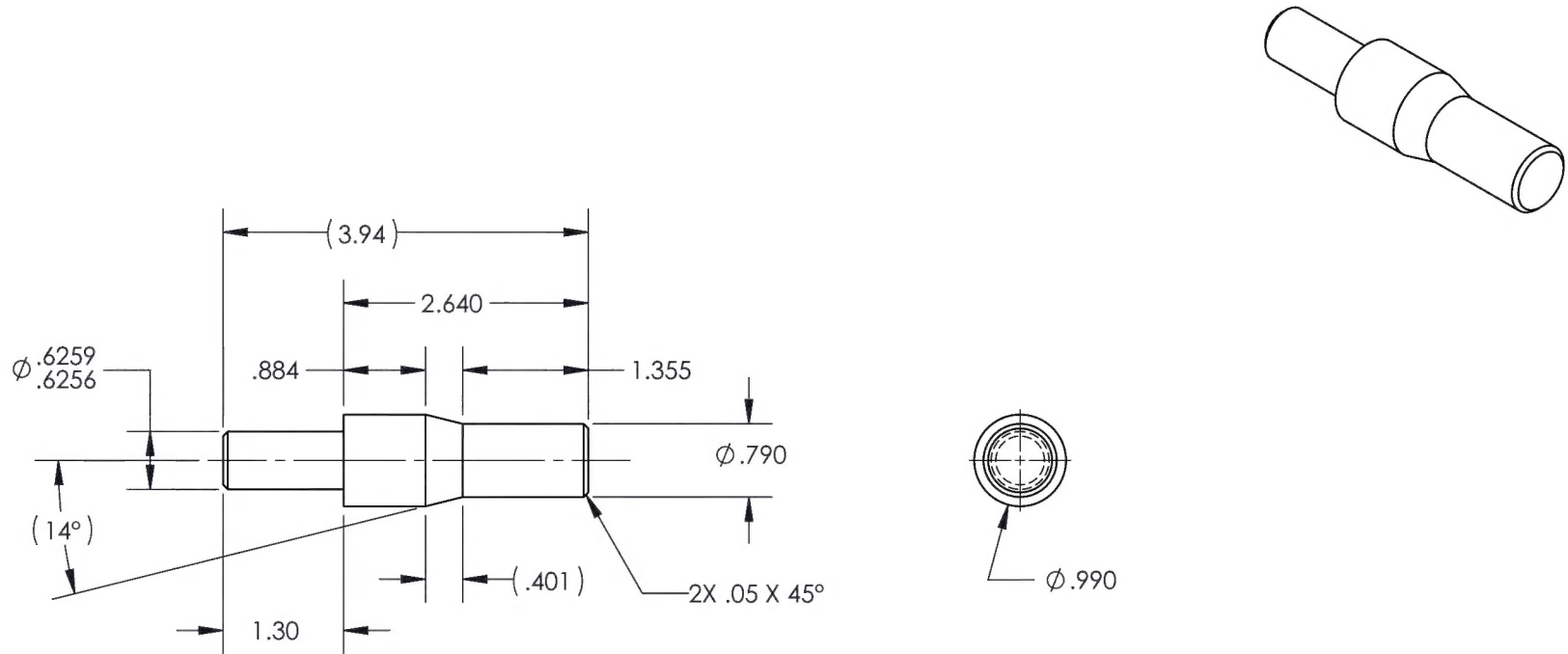
(-1)

BASE

<b>RED BARN MACHINE</b>	
<b>BASE ASSY</b>	
DWG NO.	RBW109-3130-53-113-1
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW109C, AW109K2, & AW109E
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 11/15/2011
SHEET 2 OF 3	



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-3 ADDED FINISH.	6/26/2013	BIM	GE



(-3)

PIN

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> BASE ASSY	
<b>DWG NO.</b> RBW109-3130-53-113-3	<b>REV</b> A
<b>MAT'L</b> 1018	<b>DRAWN BY:</b> GILBERT
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> FINISH BLACK OXIDE <b>SPEC</b> USED ON MODEL AW109C, AW109K2, & AW109E
<b>SCALE</b> 1:2	<b>DATE</b> 11/15/2011
<b>SHEET 3 OF 3</b>	